



# Emerging Energy Issues and New Technologies

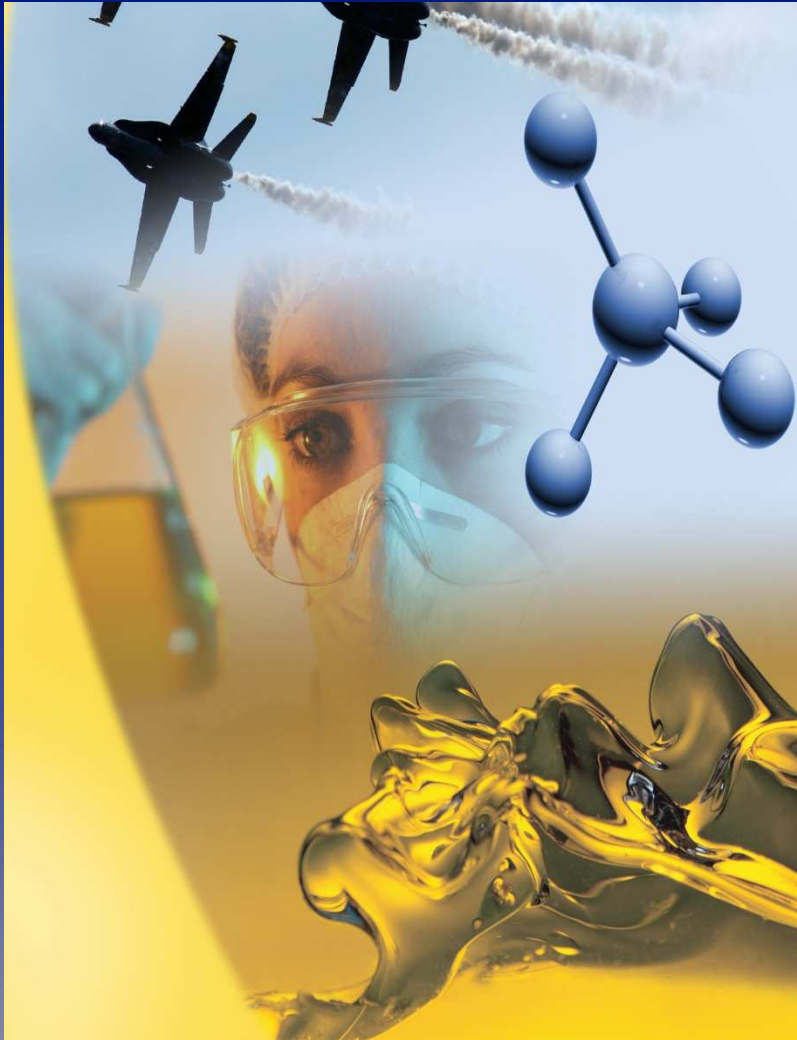
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*Center for Applied Energy Research*

# Agenda



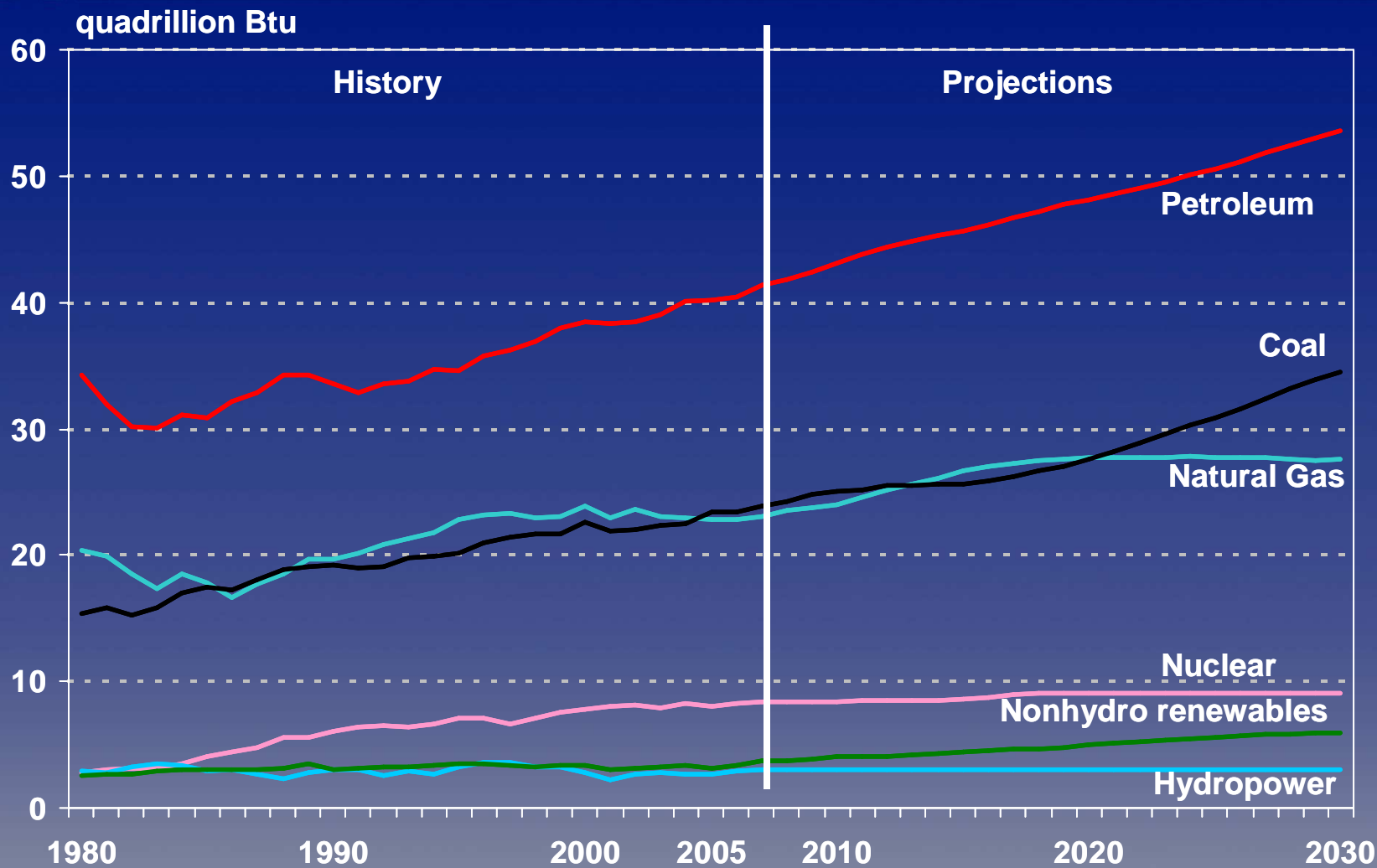
- Energy Demand and Availability
- Coal Conversion Technologies
  - Gasification
  - Coal to liquids / gas
- Carbon Management
- Future Directions and Impacts

*Photo art: A. Benlow*





# USA Energy Consumption

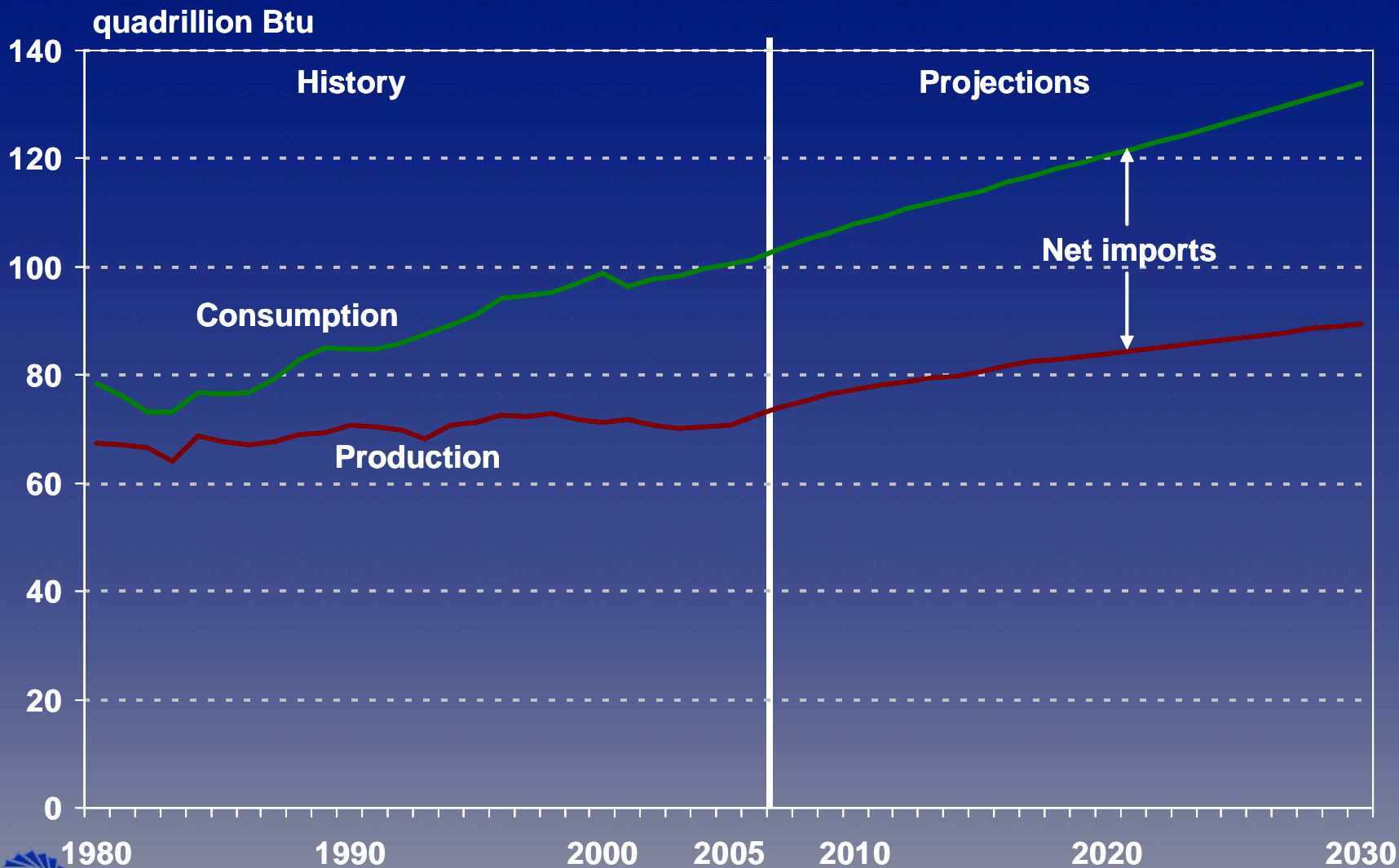


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Source: AEO 2007  
DOE/EIA-0383(2007)



# US Production and Consumption



# Needed: 1,300 New Power Plants

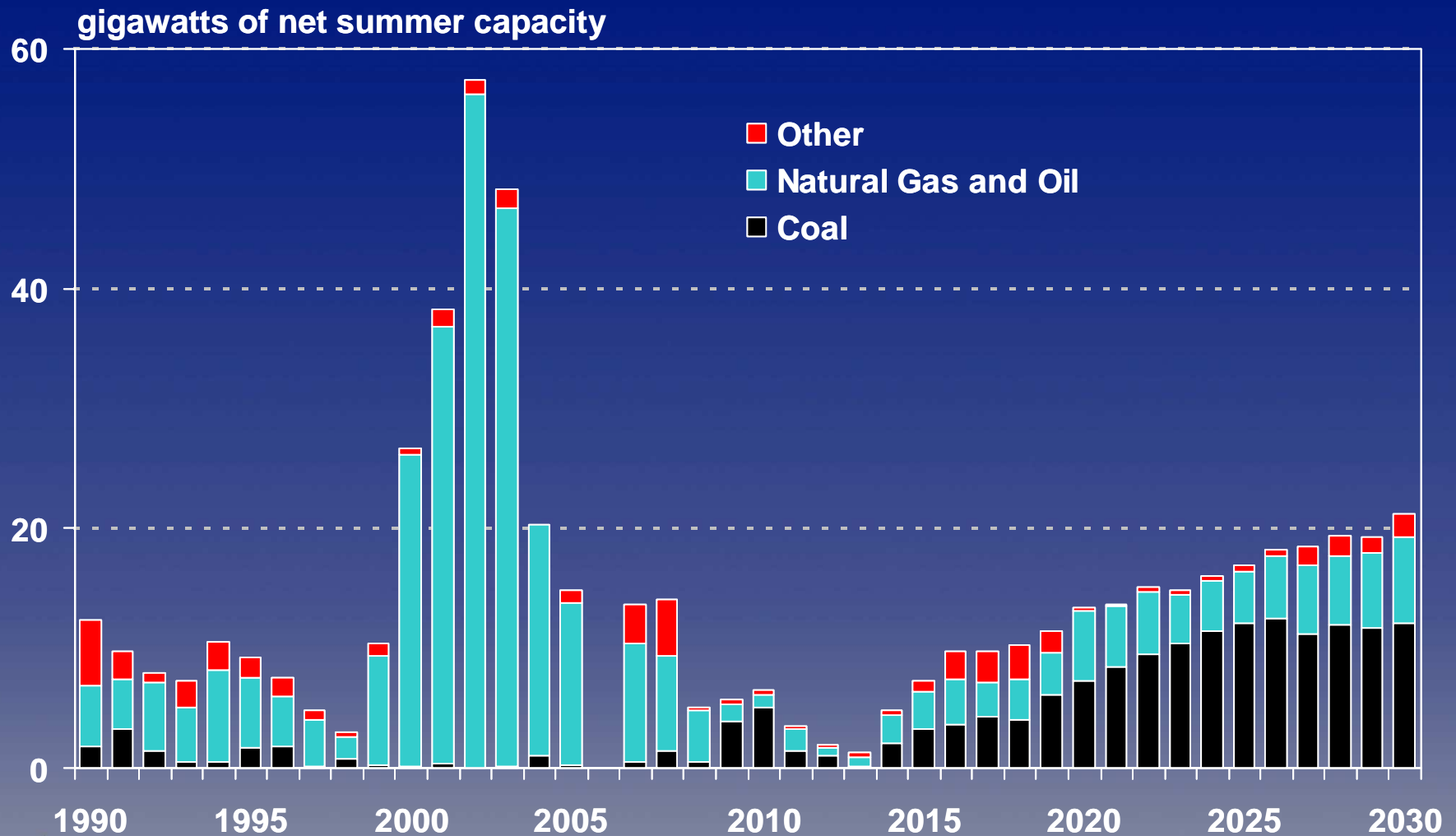
## A Conservative Estimate



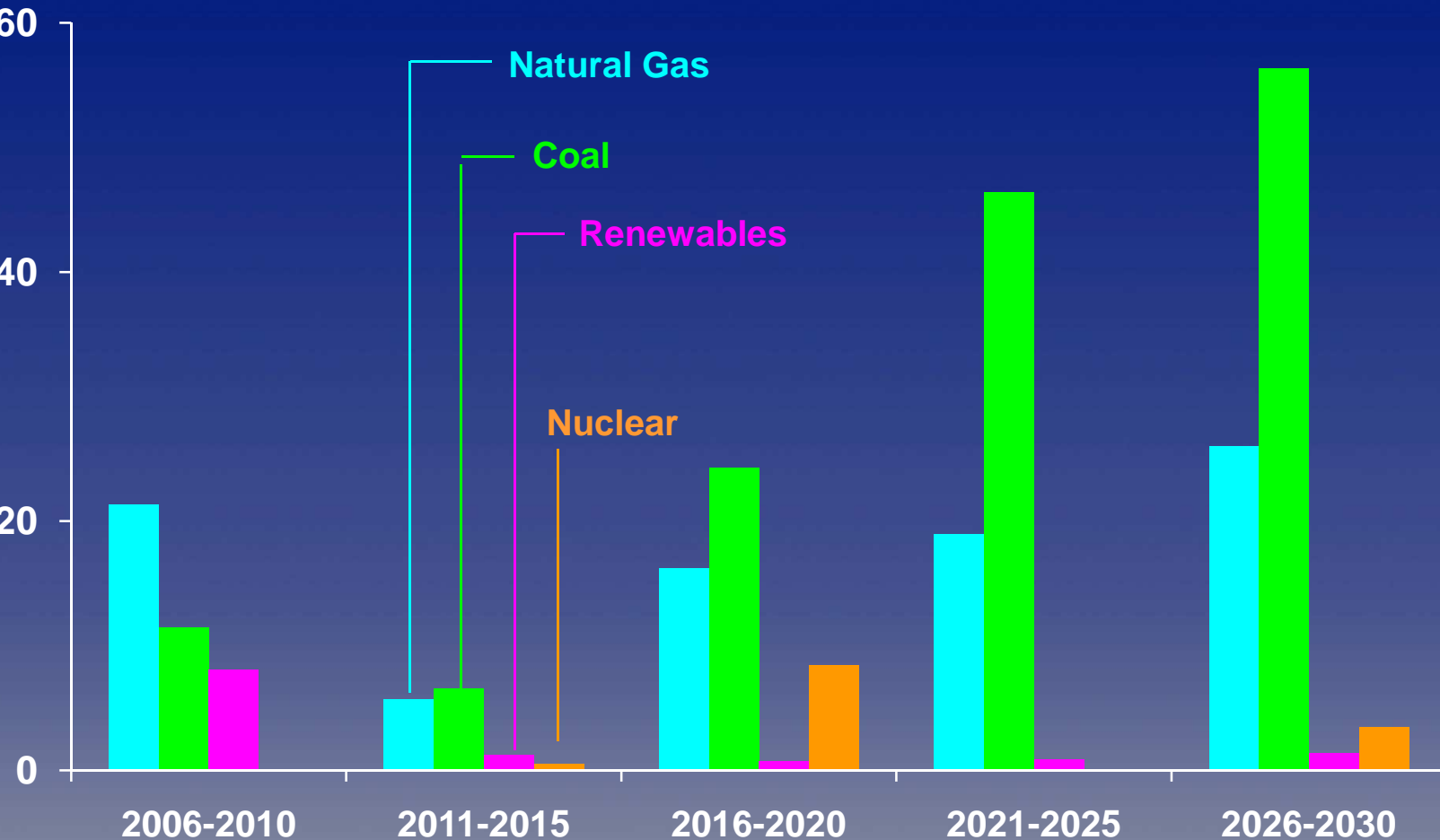
**Nationally Important to Make Right Choices for Infrastructure Investments With 50+ Year Lifetime**

# Generation Capacity Growth is Primarily Coal

UK

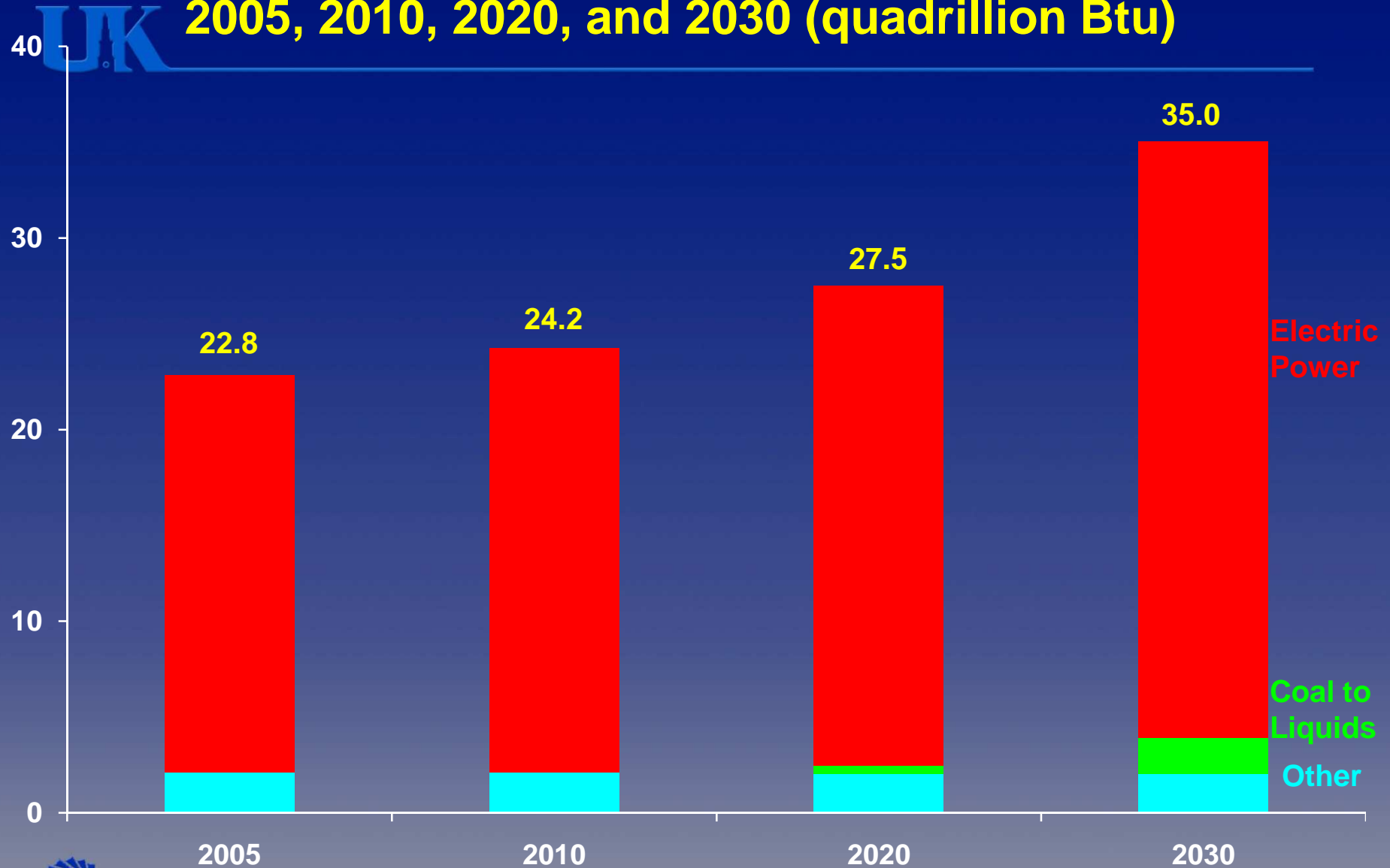


# U.S. Electricity Generation Capacity Additions by Fuel, 2006-2030 (gigawatts)



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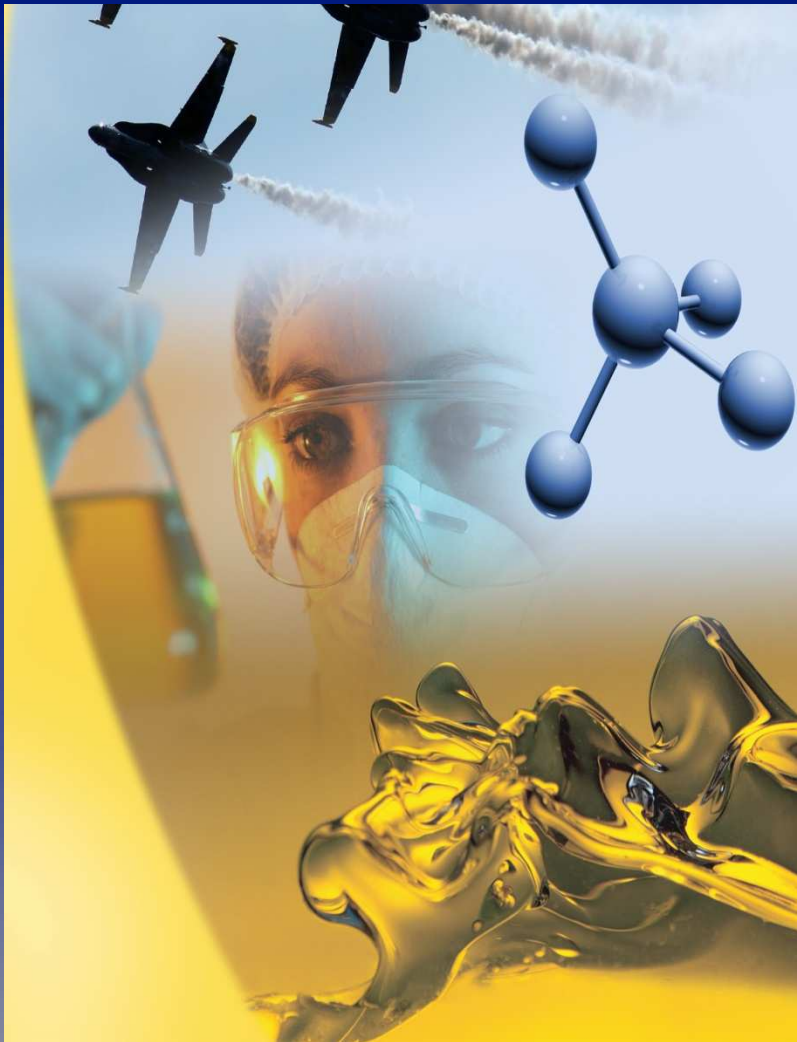
# U.S. Coal Consumption by Sector, 2005, 2010, 2020, and 2030 (quadrillion Btu)



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*Photo art: A. Benlow*





# Coal for Power Generation

- Few coal fired power stations built in recent past – gas believed to be cheap, plentiful and clean
- Future: carbon taxes and global warming issues critical
- Nuclear power for power generation (currently about 20%) slow to increase
- More recent combustion technologies:
  - supercritical and ultra-supercritical steam systems for high efficiencies
  - fluidized bed combustors (FBC/CFBC)
- IGCC
- Poly-generation

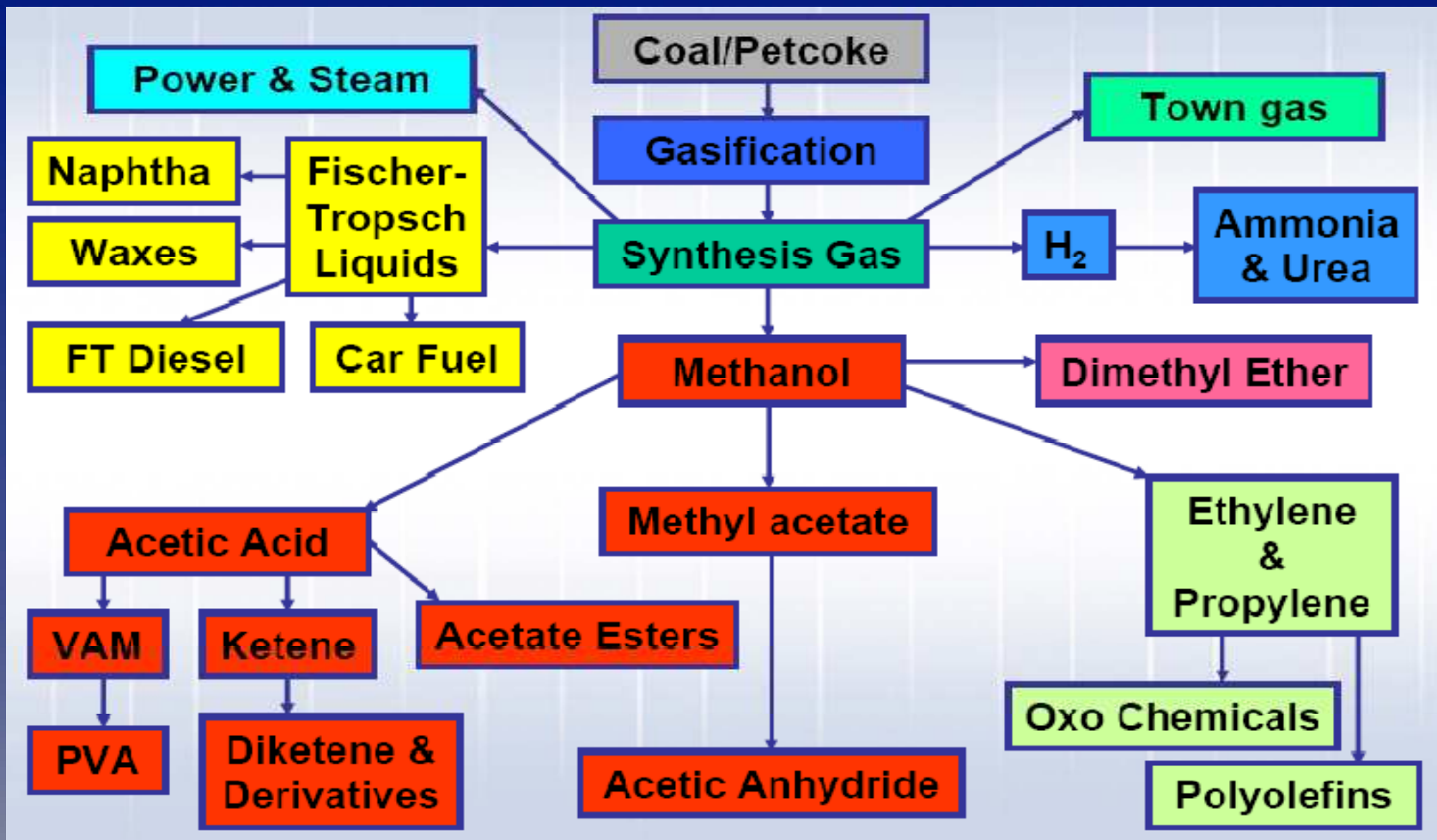


# Coal Conversion

- Combustion to produce steam/power
- Gasification with Combined Cycle (IGCC)
- Gasification to produce syngas ( $H_2$  with CO)
  - Syngas to fuels (indirect liquefaction)
  - Syngas to chemicals, including methanol
  - Syngas to hydrogen
  - Syngas to synthetic natural gas (SNG/CTG)
- Direct coal liquefaction



# Gasification: Syngas Uses





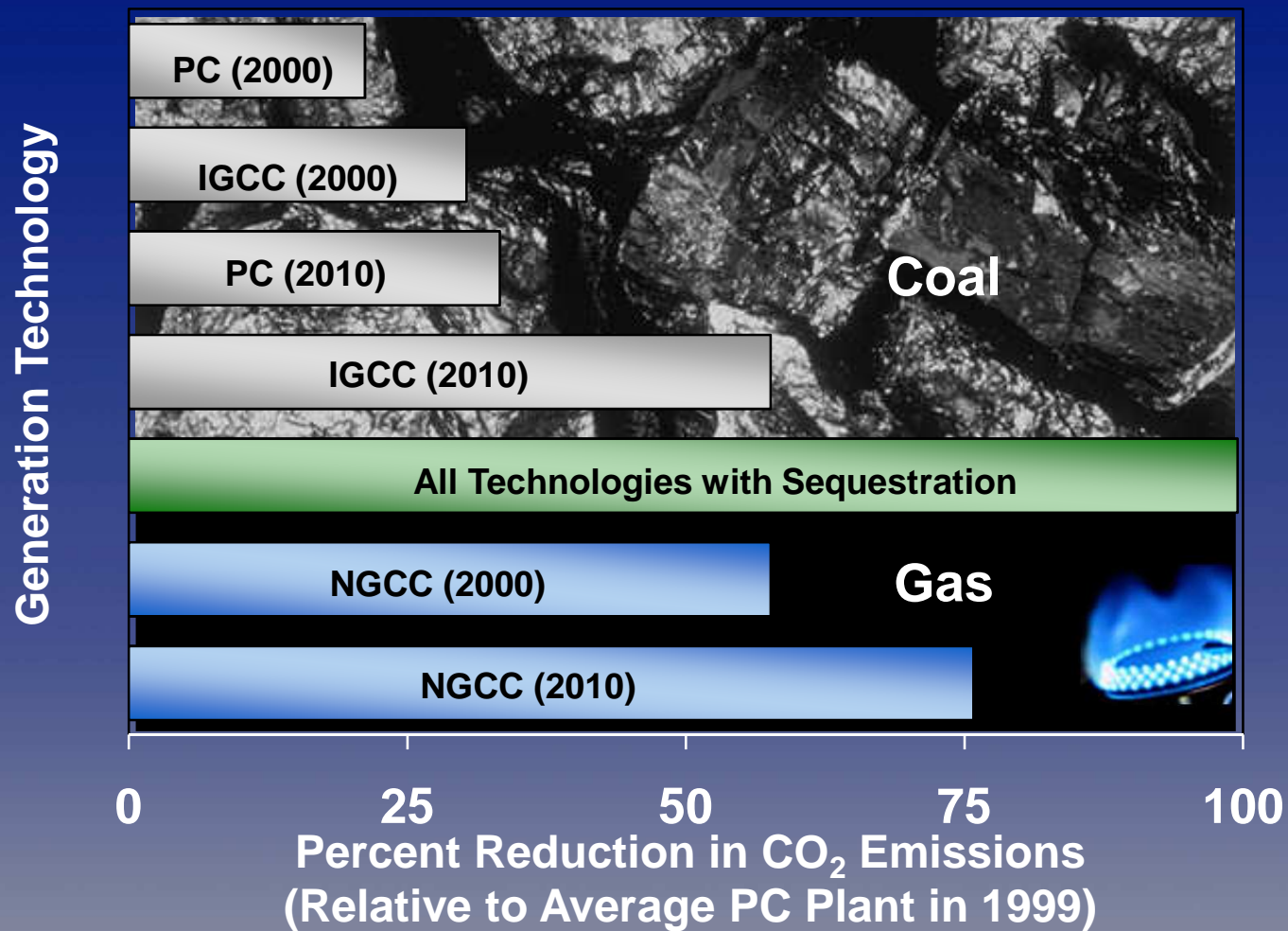
# Operating Gasifiers

- World-wide about 117 operating plants; 385 gasifiers; 49% coal fed
- Use: 37% for chemicals, 36% for FT, 19% power generation
- Extensive overseas experience
  - South Africa: 97 units – now 80 (sub-bit. coal)
  - China (coal)
  - Europe (coal and biomass)
- USA: Wabash (petcoke), Tampa (petcoke with coal), Great Plains (lignite), Eastman Chemicals (coal)
- Many (~24) US units in planning phase



# Reductions in Carbon Emissions

## By Adoption of New Power Generation Technologies



# Agenda



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# Alternative Liquid Fuels

- This year's reference case anticipates ... ***substantial development of unconventional production*** over the next 25 years. The prices in the AEO2007 reference case are high enough to trigger entry into the market of some alternative energy supplies that are expected to become economically viable in the range of \$25 to \$50 per barrel. ***They include oil sands, ultra-heavy oils, gas-to-liquids (GTL), and CTL.***
- AEO2007 includes, for the first time, a reorganized breakdown of fuel categories that reflects the increasing importance, both now and in the future, of conversion technologies that can produce liquid fuels from natural gas, coal, and biomass.







# Coal to Liquids (FT)

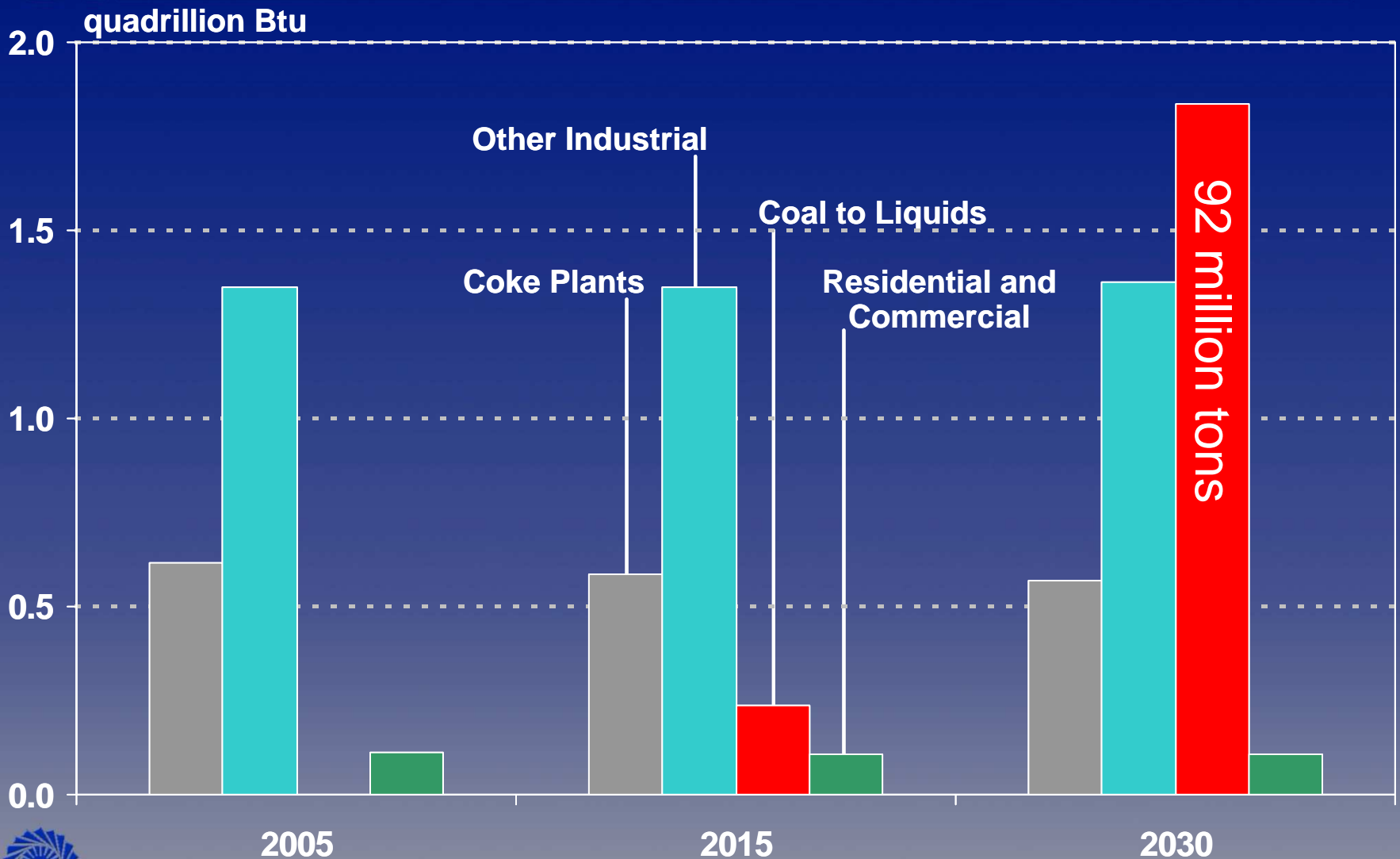
- Need for liquid fuels to accommodate projected growth, especially in transportation
- Strong growth and US driving preferences (compare with Europe)
- High crude prices
- US per capita one of the highest energy users
- Favorable coal reserves
- Uncertain time line for H<sub>2</sub> economy
  
- Growing crude imports and strategic concerns
- Competition from China and India



# Demand for Coal to Liquids will



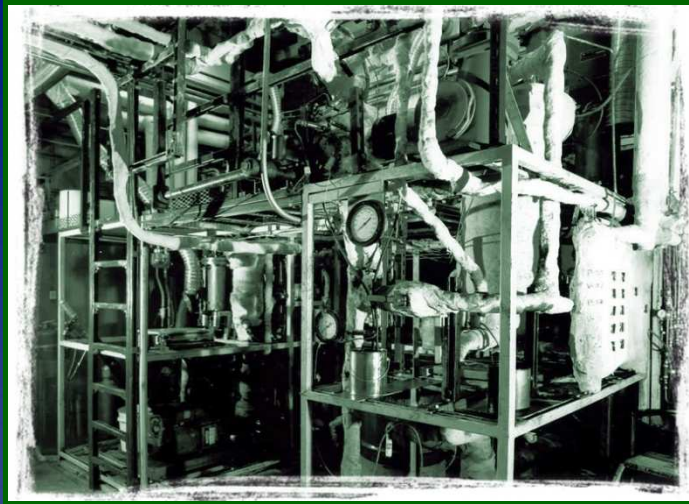
# Dominates Non-Electric Coal Use



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Source: AEO 2007  
DOE/EIA-0383(2007)

# UK Coal Liquefaction: Two Methods



Indirect: coal gasified with steam and oxygen and resultant CO and H<sub>2</sub> (syngas) is catalytically converted to liquid hydrocarbons at about 375psi (25 bar) and 400-630°F (200-340°C)

Direct: fine low-ash coal with catalyst; high pressure (3500psi/230 bar+) and temperature (750°F/400°C) reacts with hydrogen to produce liquid hydrocarbons and char-like residue



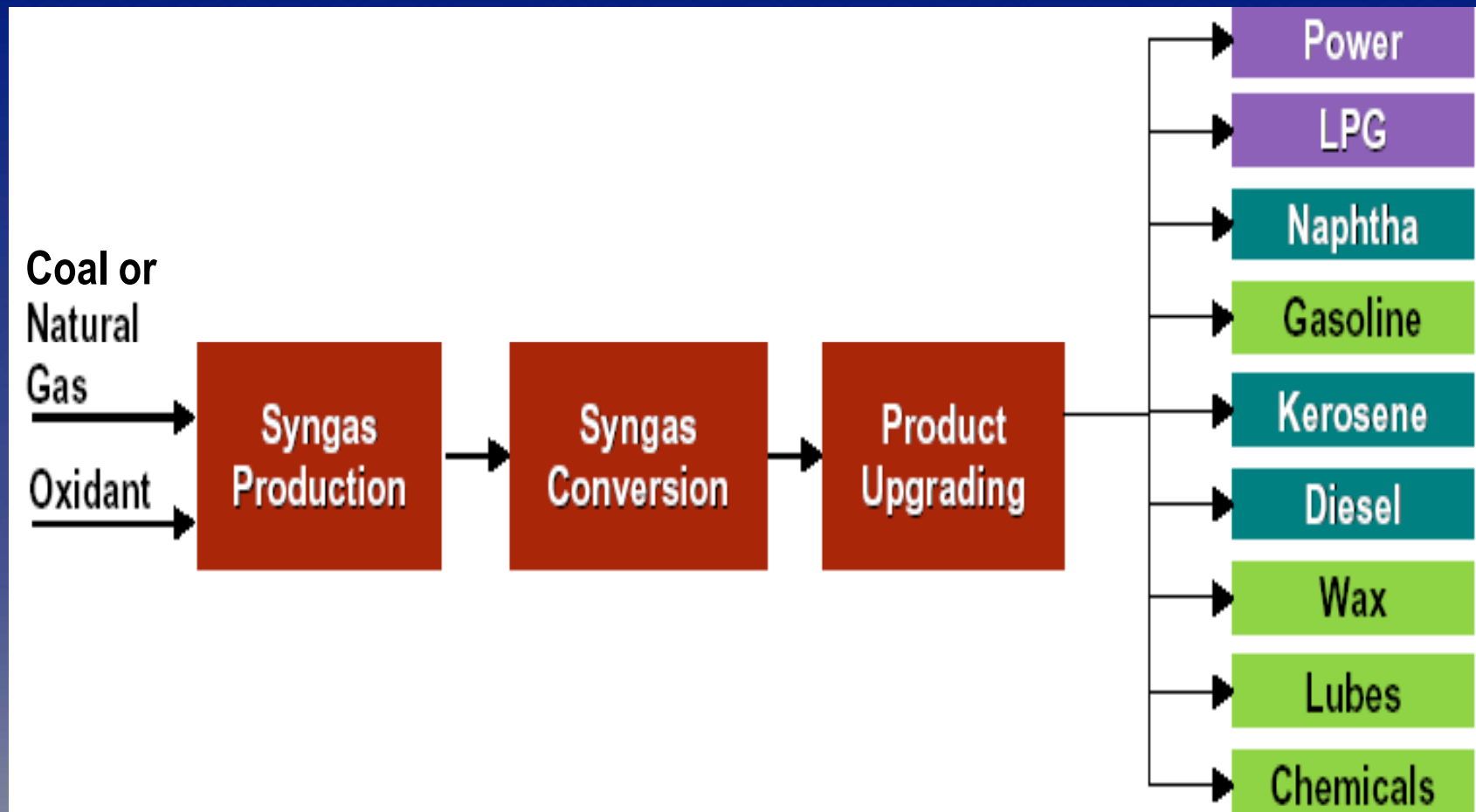
# UK Indirect Liquefaction: Fischer-Tropsch (FT)

- Invented in 1920's
- Developed pre WW II  
Germany
- Commercialized in South Africa 1955 and again late 70's/early 80's
- Other ventures based on natural gas built and more in progress
- Coal based: capital significantly higher than natural gas based – but: cost of coal versus natural gas



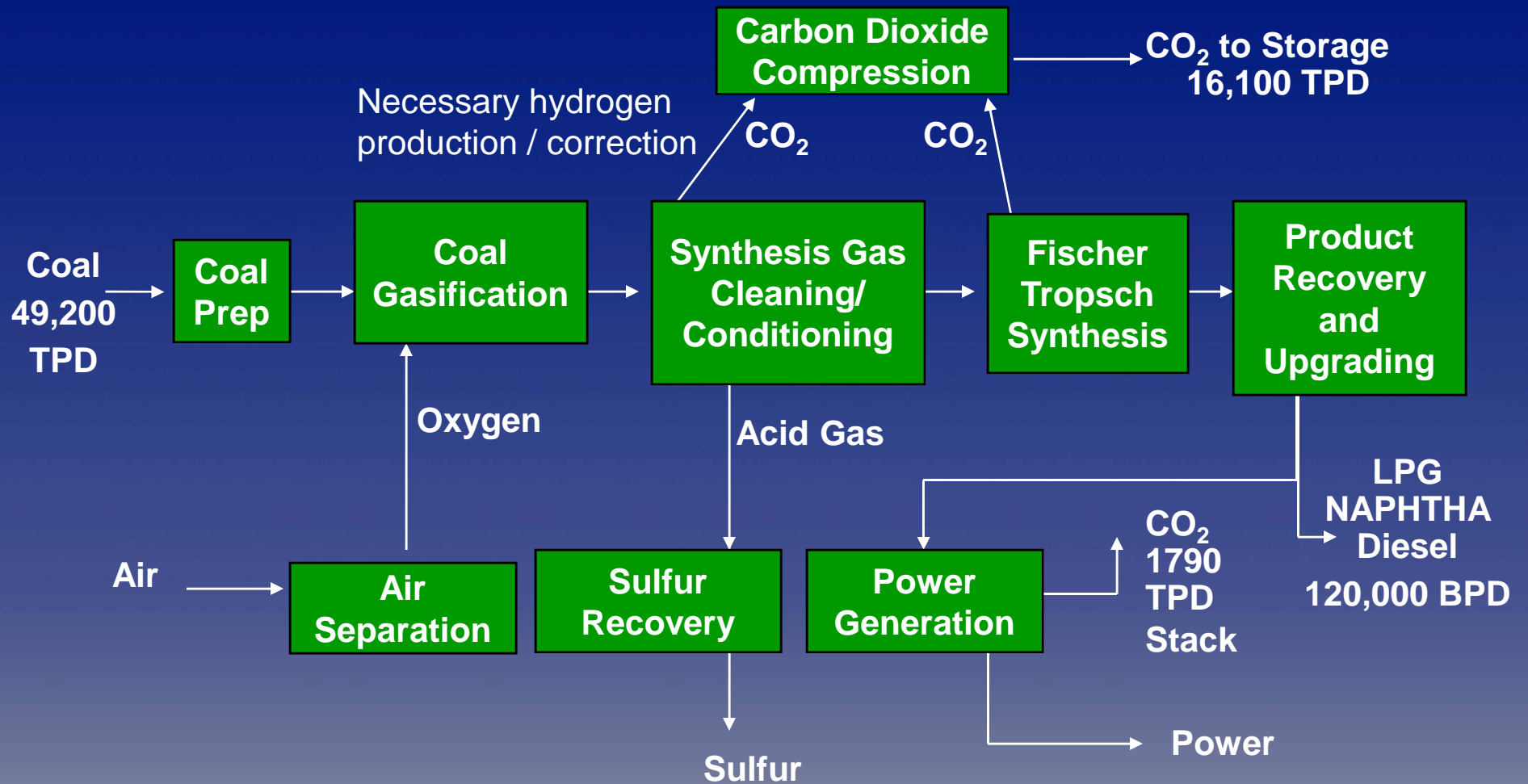


# FT Products and Characteristics





# Coal-to-Liquids





# Hurdles to Implementation

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- Lack of domestic familiarity
  - Not a power plant, not a refinery
- Capital Investment
  - 10,000 bbl/day: \$1 billion
  - 30,000 bbl/day: \$2.5 billion
  - 60,000 bbl/day: \$4 billion
- Volatility in the cost of petroleum and gas



# Work Force Issues for UK Coal-to-Liquids and Coal-to-Gas

- No trained workforce exists
  - Seen as barrier to construction and operation of CTL
- Wyoming / Rentech Project Example
  - 10,000 bbl/day CTL plant
  - Staffing estimate
    - 23 professionals
    - 112 operators
    - 47 other
- Extrapolate to 5 to 8 million bbl/day
  - 10,000 to 20,000 new engineers and scientists
  - chemical, mechanical, electronics, petroleum, and industrial engineering, chemists
  - PLUS skilled operators and technicians





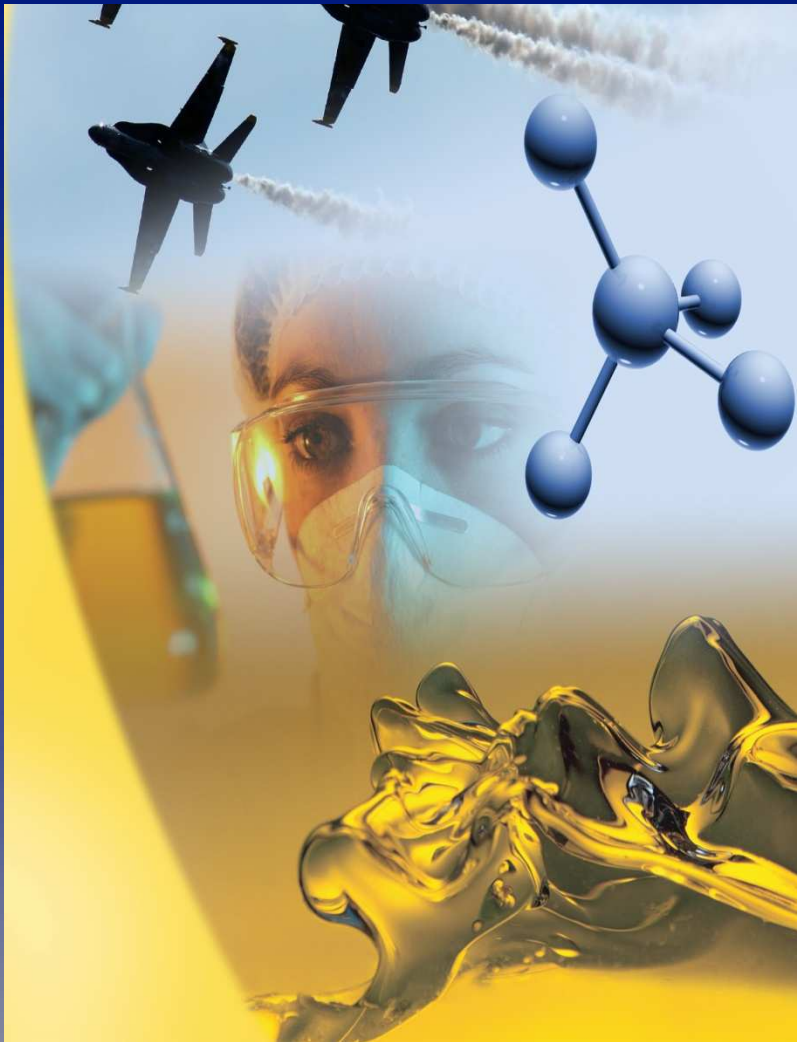
# Sasol Plants At Secunda ~ 1985



Initial capacity: 2 x 50,000 bbl/d, Then 40% of SA's fuel needs, now 28%; Cost \$6bn; Site 13 km<sup>2</sup> (~3,200 acres)  
Two plants built sequentially with \$500m saving  
Construction work force 28,700 from 39 nationalities  
250 million man-hours. Now 160,000 bbl/d



# Agenda

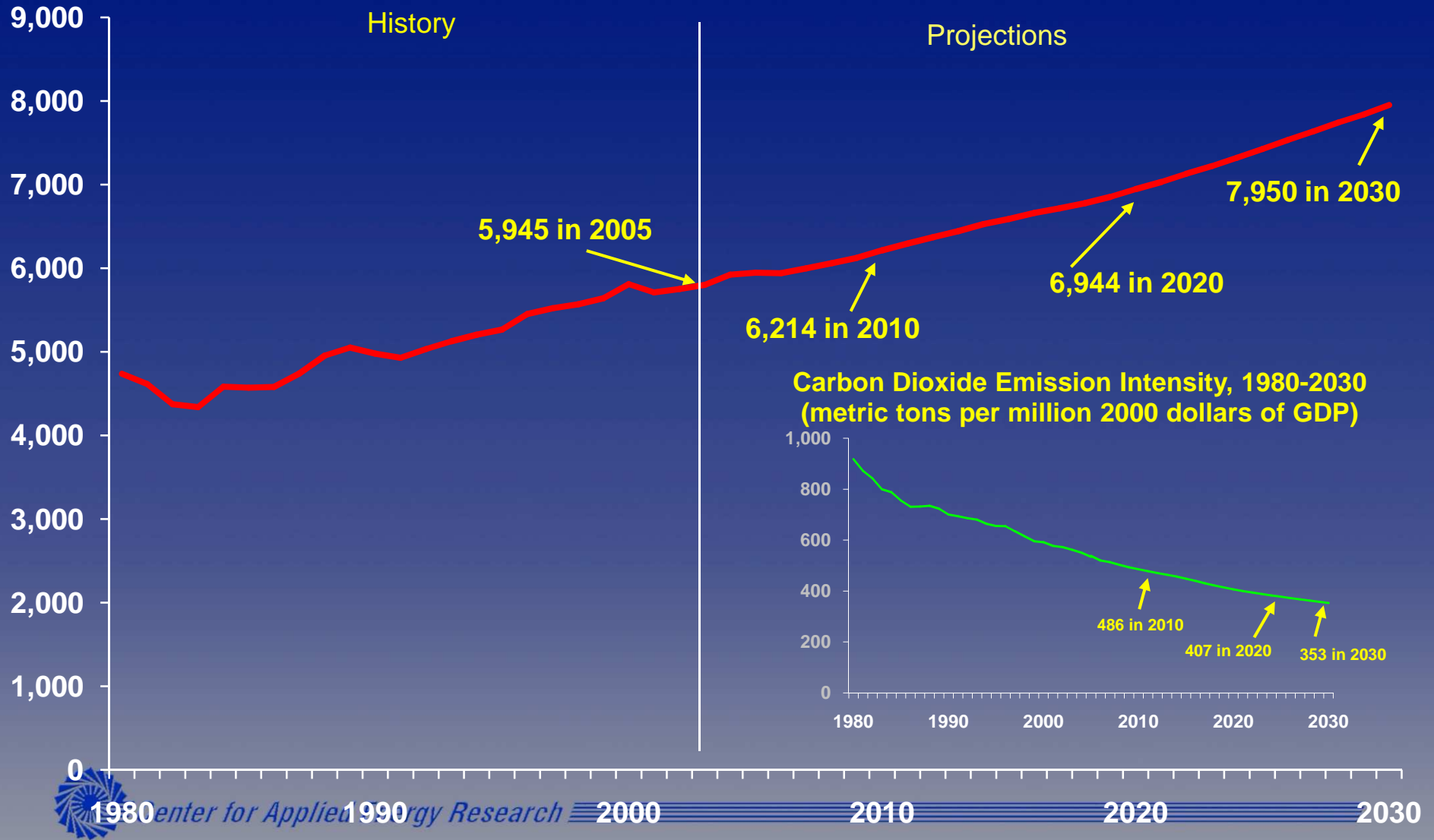


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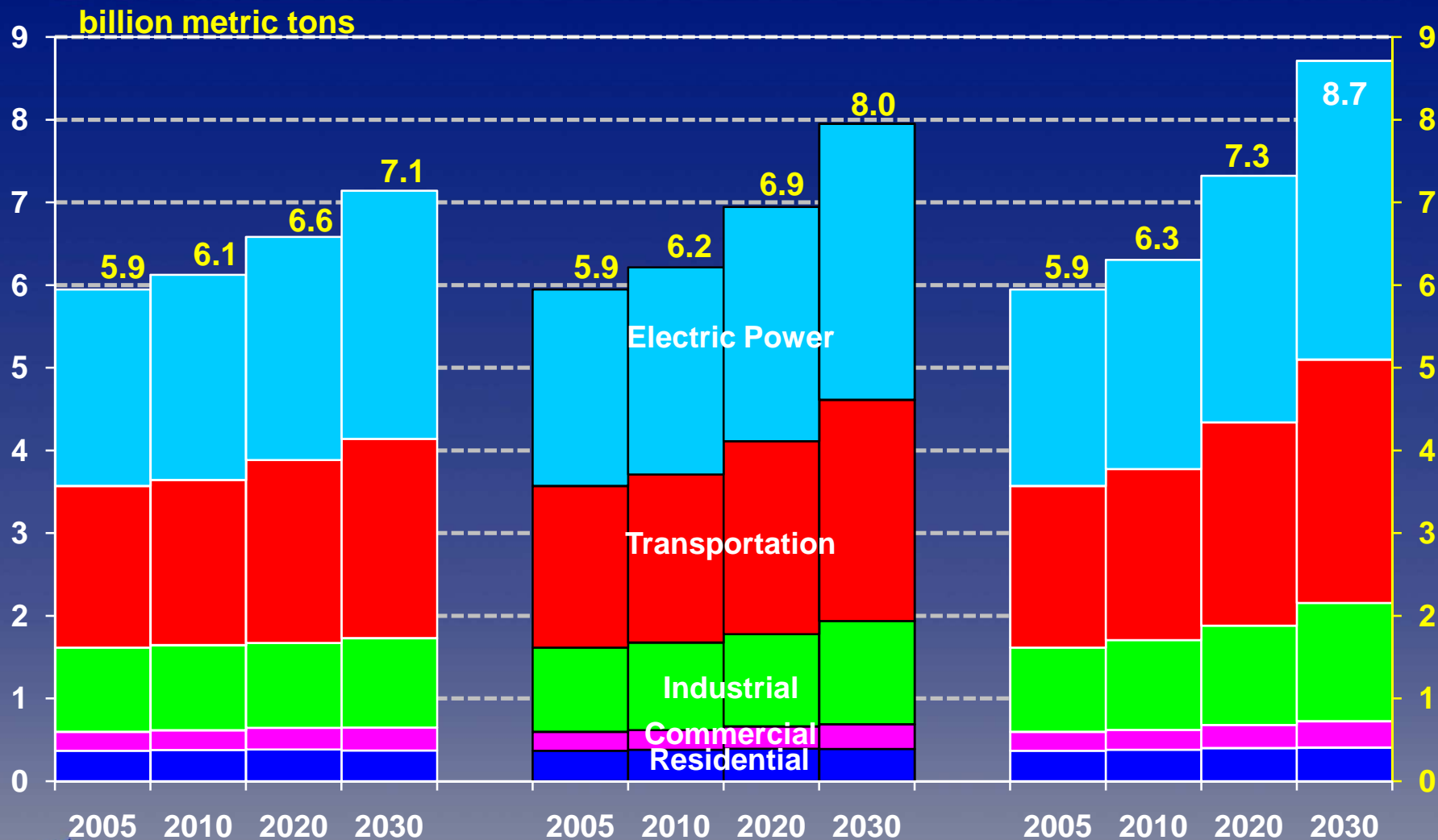
# U.S. Energy-Related Carbon Dioxide Emissions, 1980-2030 (million metric tons)



Center for Applied Energy Research | 1980 | 1990 | 2000 | 2010 | 2020 | 2030



# Carbon Dioxide Emissions



Low Growth

Center for Applied Energy Research

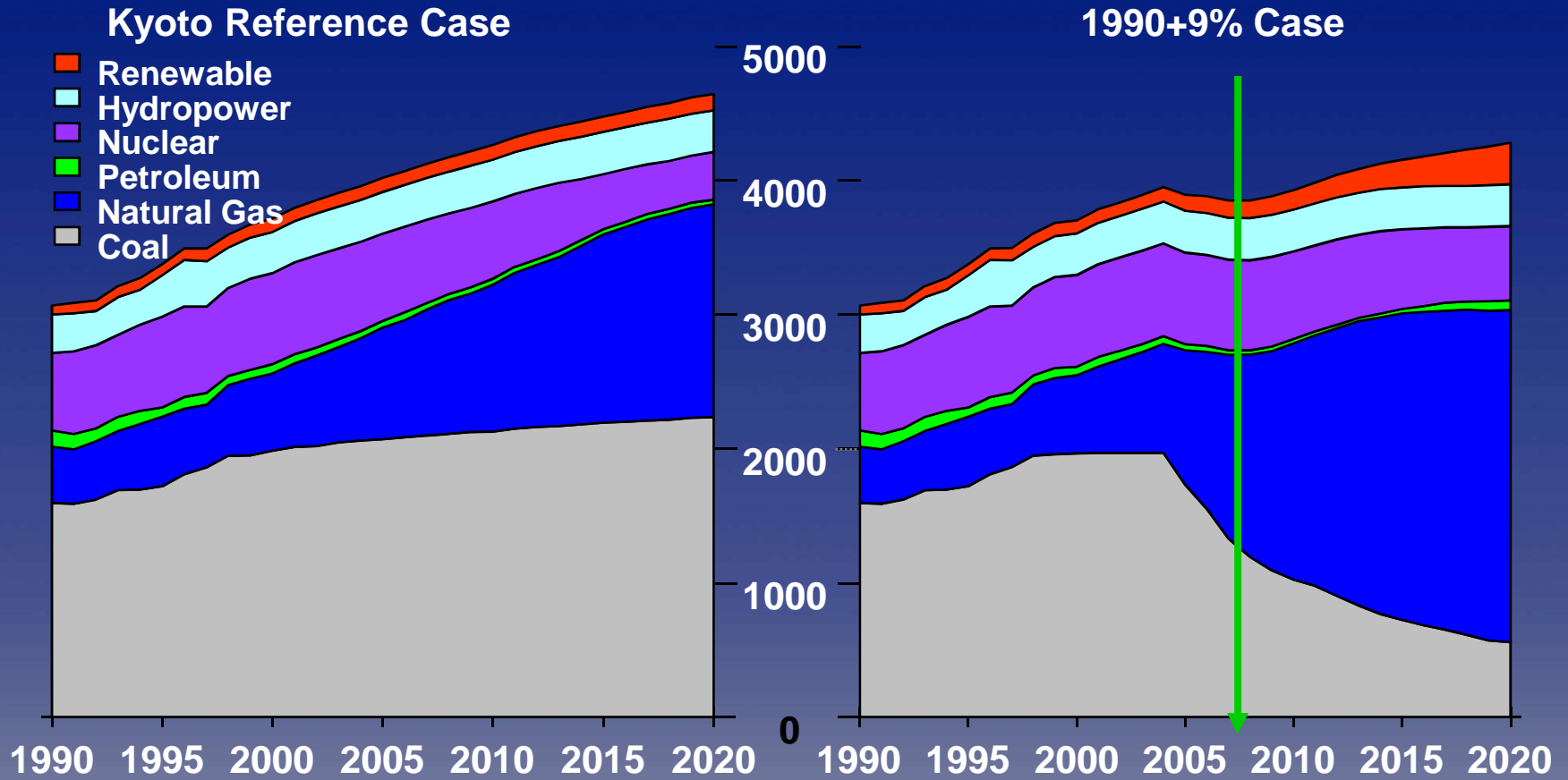
Reference

High Growth

Annual Energy Outlook 2007



# Electricity Generation by Fuel in Two Cases, 1990-2020 (billion kilowatt-hours)



# Technology and Innovation

## Can Lead to Reductions in Carbon Emissions

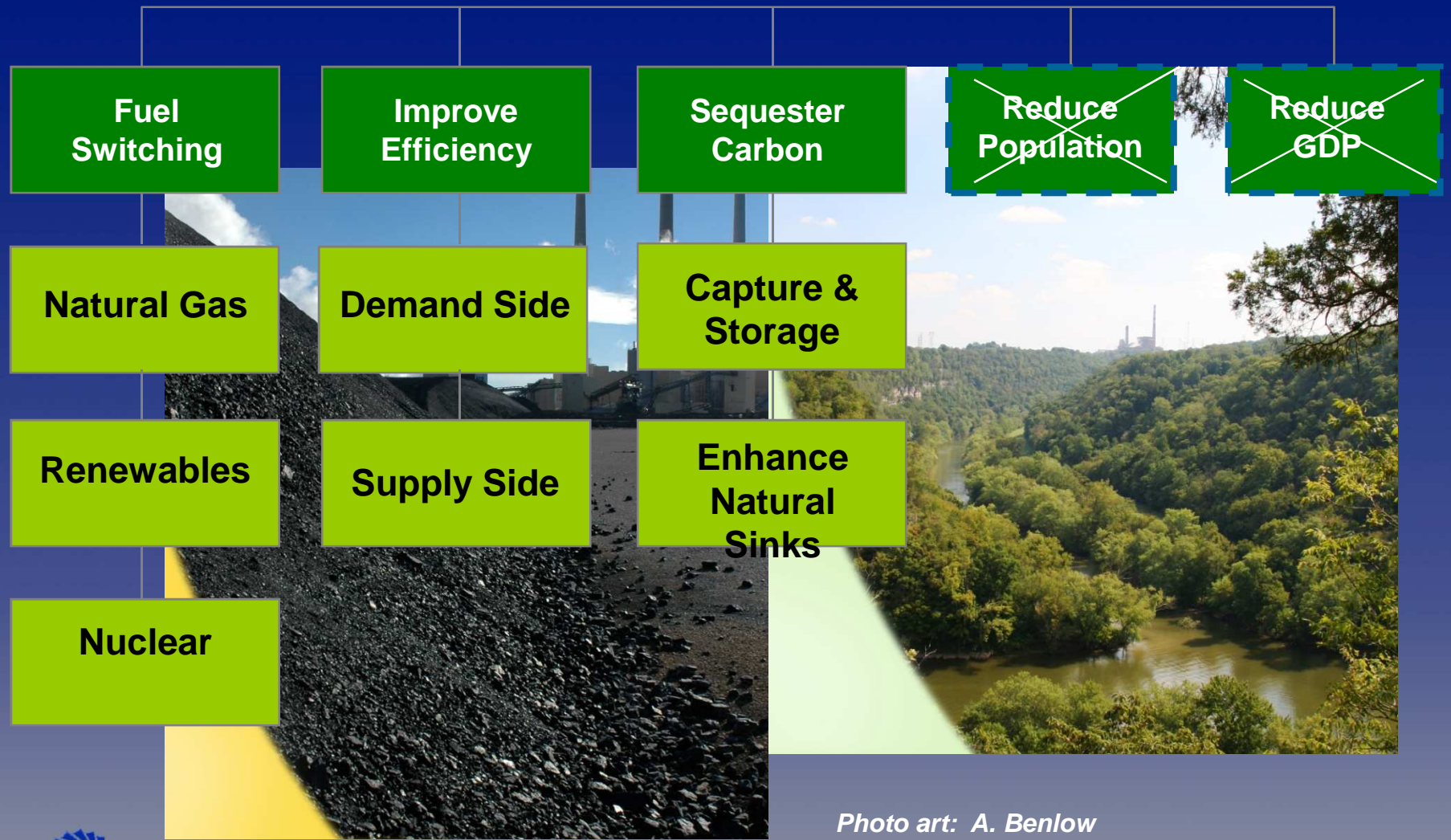


Photo art: A. Benlow



## **Reductions in Carbon Emissions By Demand-side Efficiency**



- **Insulate your house**
- **Thermal windows**
- **High efficiency appliances**
- **Water-saving devices**
- **Natural lighting/solar mass**



- **Eat lower on the food chain**
- **Get close to your food**



- **Encourage industrial efficiency**
- **“Green” chemistry**
- **Recycle your waste**



- **Park your SUV**
- **Take the Bus**
- **Higher Price at the Pump**
- **Demand CAFÉ**
- **Buy the “Hybrid”**





# Reductions in Carbon Emissions By Greater Supply-side Efficiency

## Electric Power



Coal  
Production



Power  
Delivery



Power  
Generation

## Petroleum



Exploration &  
Production



Refining &  
Delivery



Transportation

## Natural Gas



Exploration &  
Production



Pipelines &  
Storage



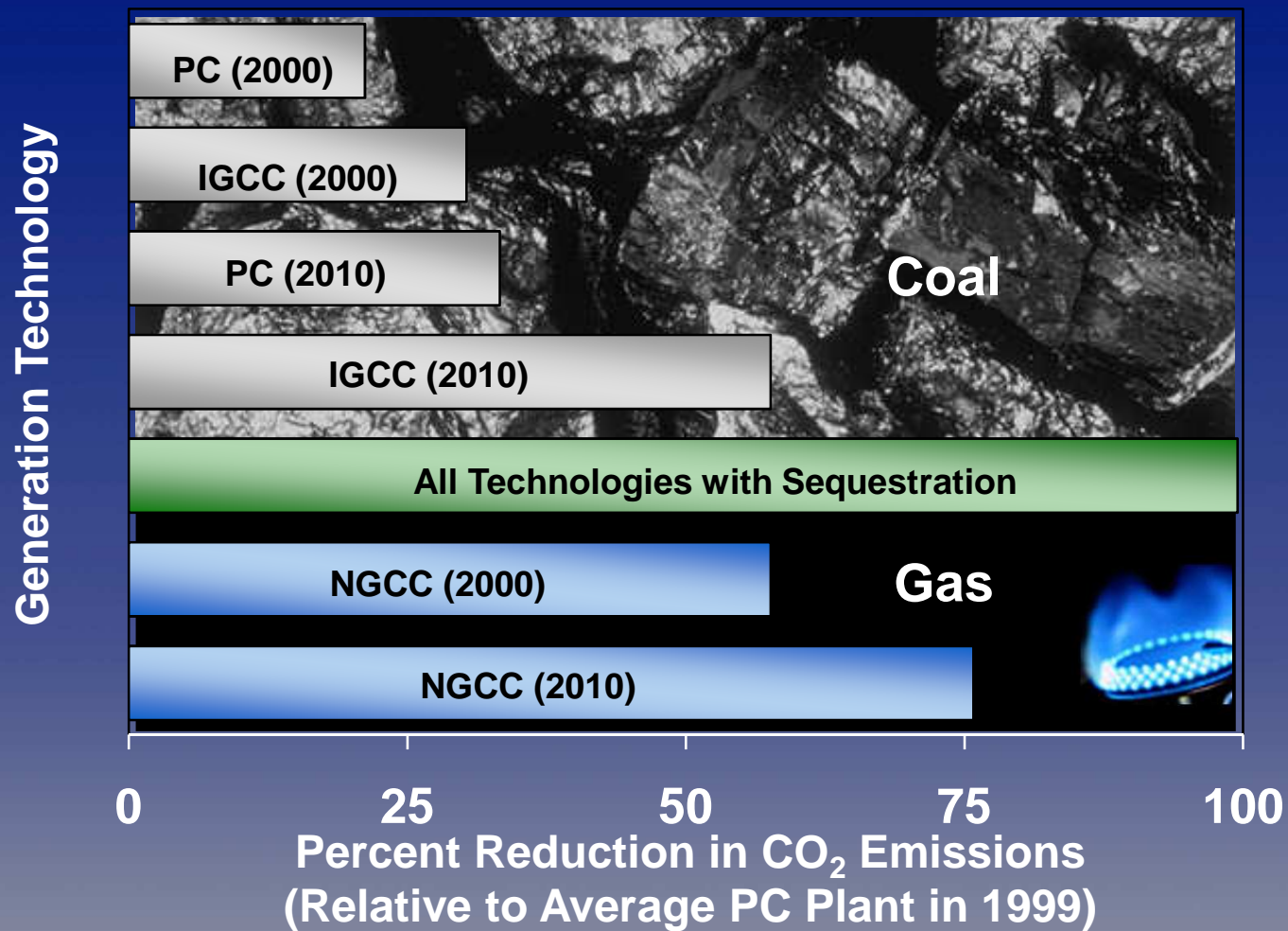
Distributed  
Power  
Generation





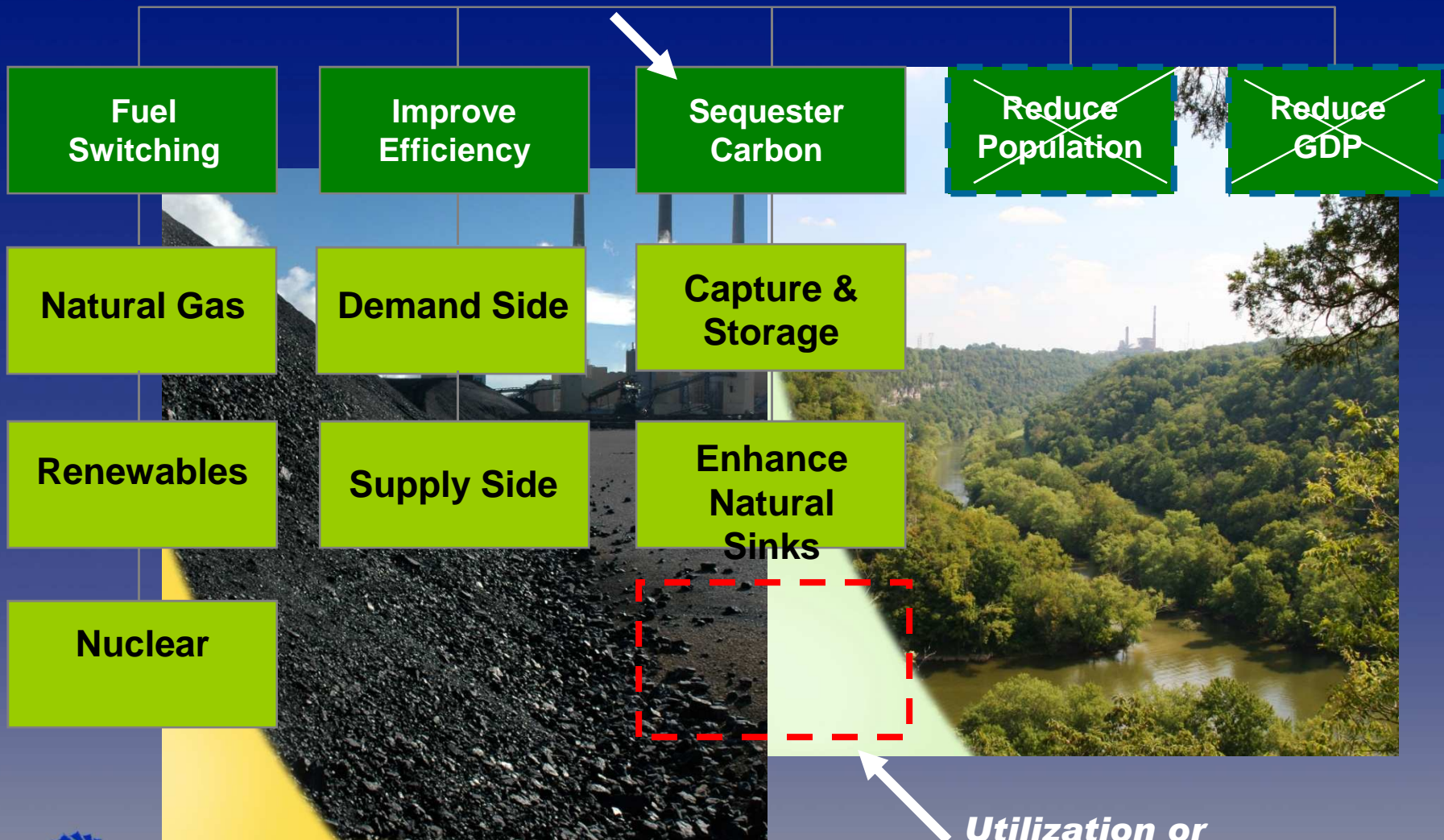
# Reductions in Carbon Emissions

## By Adoption of New Power Generation Technologies



# Technology and Innovation

## Can Lead to Reductions in Carbon Emissions



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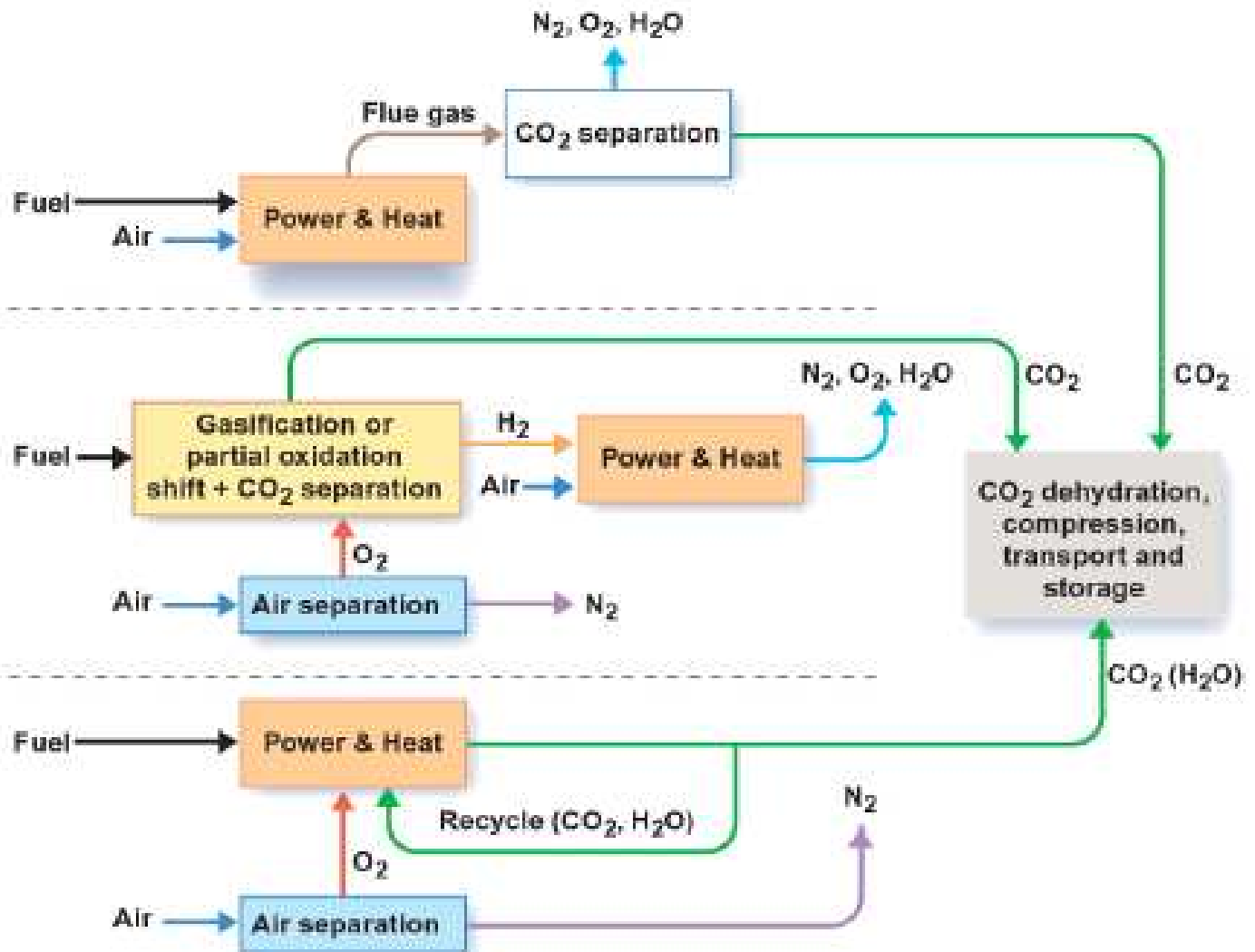
Utilization or  
Conversion???

Photo art: A. Benlow

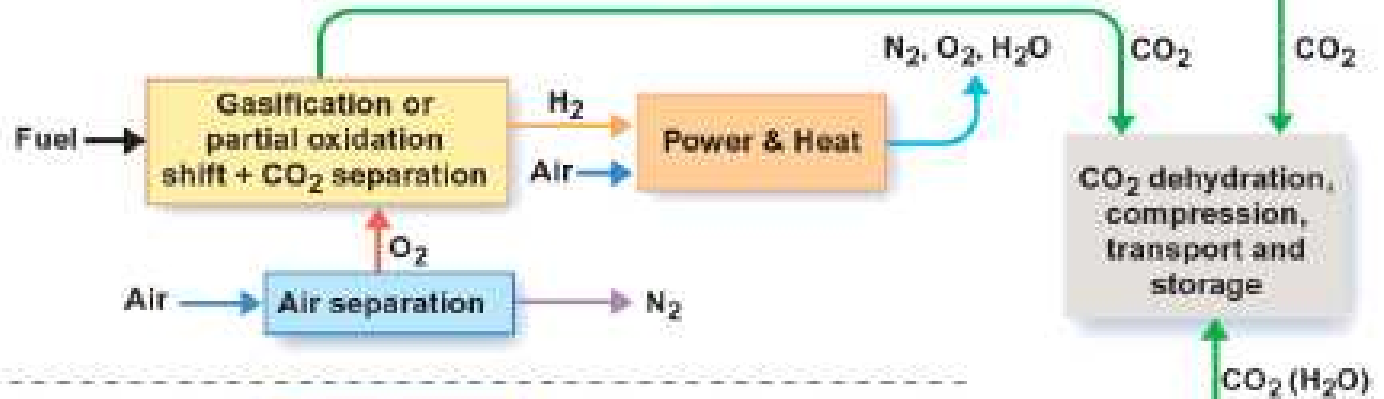


# CO<sub>2</sub> Capture from Electricity Generation

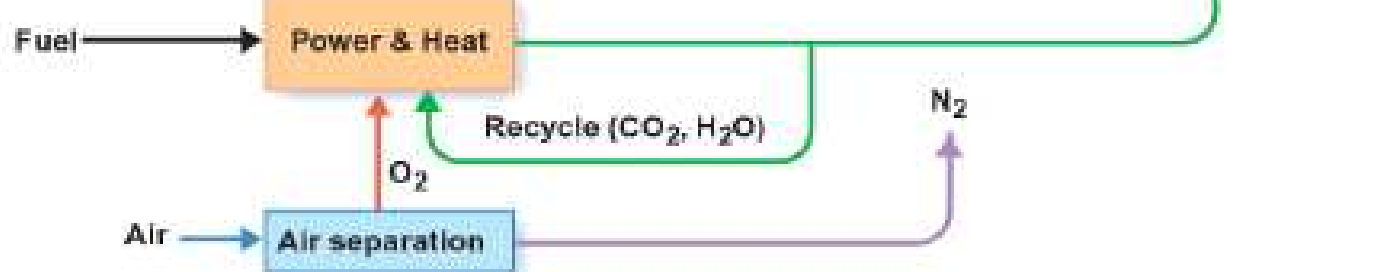
## Post-combustion capture



## Pre-combustion capture



## O<sub>2</sub>/CO<sub>2</sub> recycle (oxyfuel) combustion capture



# Lowering the Energy Penalty of CO<sub>2</sub> Capture



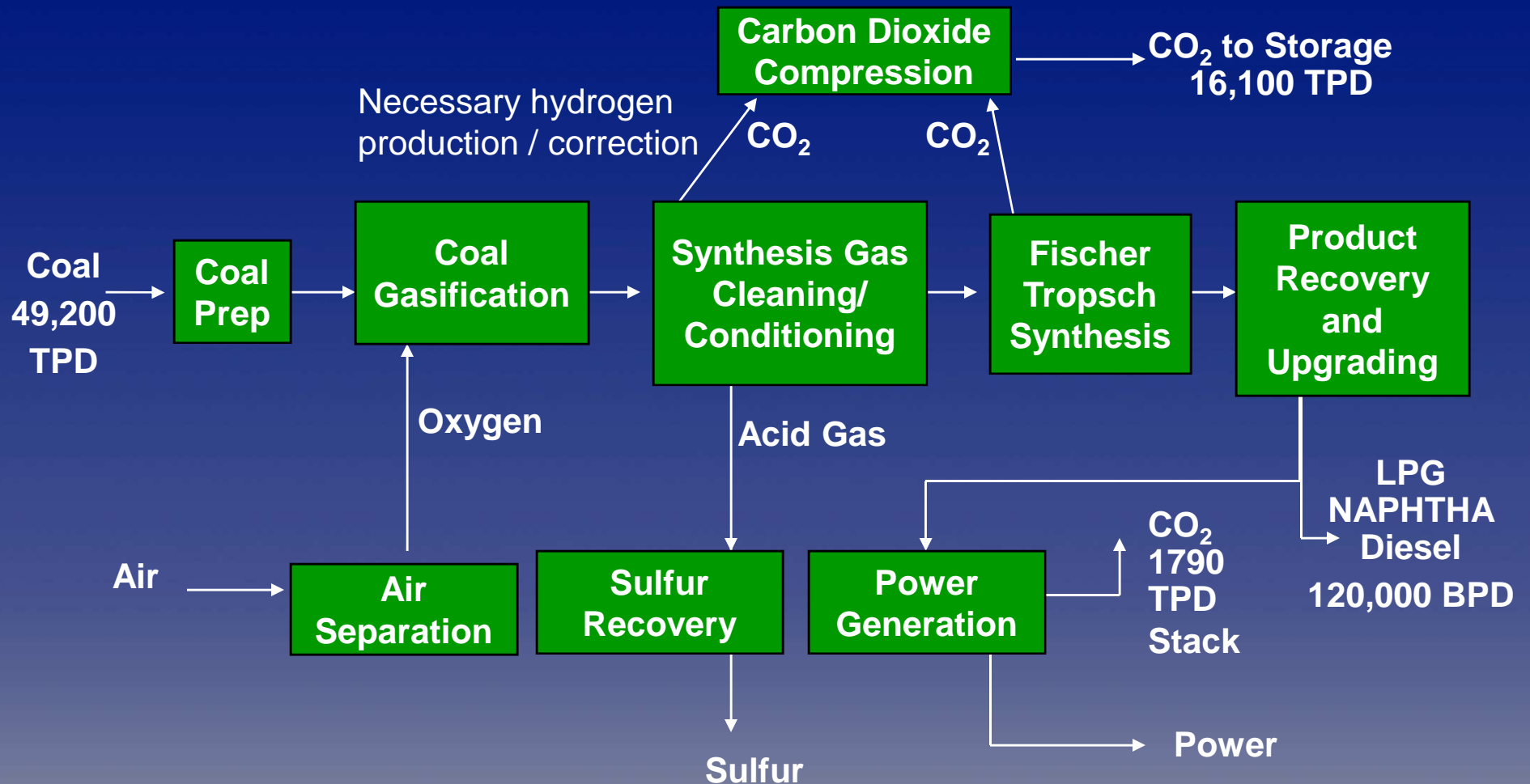
- **Post-Combustion Capture: PC + MEA (28-34%)**
  - Steam consumption for stripper: 20% of gross power output
  - Booster fan and agent pump for MEA scrubber: 3-4% of gross power output
- **Pre-combustion Capture: IGCC (total 15-24%)**
  - ASU + oxygen compression: 8-12% of gross power output
  - Selexol CO<sub>2</sub> separation: 2% of gross power output
- **In-situ Capture: Oxy-Fuel Combustion (total 22-32%)**
  - ASU: 15-20% of gross power output
  - Flue gas recirculation: 2% of gross power output
  - Possible CO<sub>2</sub> further enrichment (unknown)

\*\* Compression Train: 5-10% of gross power output





# CO<sub>2</sub> Capture from Coal-to-Liquids



# Mitigating Carbon Impact from the Production of FT Fuels



- Gas Cleaning/Conditioning:
  - To reduce the initial make of CO<sub>2</sub>
  - To reduce hydrogen demand
- Improved Catalysts
  - Reduce unwanted CO<sub>2</sub> formation (for water-gas-shift)
  - Longer life/aging of catalysts
  - Increased robustness (mechanical attrition resistance)
  - Catalyst for improved product selectivity and conversion
- Use of biomass in FT processes
  - Biomass gasification
  - Gas cleaning
  - Utilization of biomass as hydrogen source
- Co-feed of Coal and Biomass for CTL



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# Projections to 2025

## Capital Expenditures for Coal Btu Conversion Technologies

	Coal Use Per Year in Million Tons	Capital Expenditures in Billions (2005 Dollars)
Coal-to-liquids	475	\$211
Coal-to-gas	340	115
Coal-to-electricity	375	150
Coal-to-hydrogen	70	27
Coal for ethanol	40	12
<b>TOTAL</b>	<b>1,300</b>	<b>\$515</b>

Figure ES.5

- Current coal production about 1.1 billion t/year
- Additional needs 1.3 billion t/year
- Economic multiplier: Over next 20 years it will contribute to
  - 1.4 million new jobs
  - GDP gains of \$3 trillion
- Some concerns:
  - Impact on mining
  - Impact on the environment
  - Transportation of coal
  - Labor Force / Skills







# “Green Coal” Strategies

- Conventional Use of Coal to Lower CO<sub>2</sub> Emissions
  - Replace Natural Gas for Both Peak and Base-load Power Generation
    - More fuel for direct use in the home
    - No transmission losses
  - Displacing Petroleum via Electrification
    - Electrification of Transportation
- New Technologies for Emissions Control
  - Carbon capture and utilization
    - Sequestration??





# Energy Urgencies

- Add New (Coal Based) Power Generation
- Develop Incentives to update of coal power fleet
  - Higher efficiency, lower emissions
- Upgrade/strengthen our transmission infrastructure
- Change the way we regulate power generation
  - Include efficiency in the mix
    - i.e. lbs. of SO<sub>2</sub>/mmBtu to lbs. SO<sub>2</sub>/MW/hr
- Develop a long term coal strategy for Kentucky
  - protect our manufacturing base
  - Coal to synthetic natural gas
  - Coal to liquid fuels
  - Green coal and efficiency
- There is no quick and simple “Fix” for our energy problems
  - Any rational strategy is multi-fuel, multi-sector
  - Any rational strategy must include production and efficiency together



# Questions?

UK



Graphic: Future Gen, US DoE



Photo art: A. Benlow



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